



Reference Formula

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水垢清潔劑

EP-HC-CL-0001A_V1

FORMULA

Phase	Ingredient (Trade Name)	Ingredient (INCI Name)	% By Weight
A	D.I Water	D.I Water	73.60%
B	Acusol 445N (DOW)	Acrylate copolymer	2.00%
C	Steposol DG (100%)(Stepan)	Cationic/Nonionic Surfactant	5.00%
D	PAS-8S (38%) (Stepan)	Sodium Caprylyl Sulfonate	3.00%
E	Dowfax 2A1 (50%) (DOW)	Alkyldiphenyloxide Disulfonate	5.00%
F	Dowanol DPM (DOW)	Dipropylene Glycol Methyl Ether	3.00%
G	Green Spirit (Lothar Streeck)	Perfume	0.20%
H	Citric acid	Citric acid	8.00%
I	Microcare MTI	Methylisothiazollinone/Iodopropynyl Butylcarbamate	0.20%

PROCEDURE

1. Mix Phase A and B under stirring.
2. Then add Phase C to I under stirring.

SPECIFICATION

APPEARANCE	: Transparent Colorless Solution
pH	: approx. 2.00 ± 0.5 (25°C)

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Recommendations contained, herein this Reference Formula, are advisory only.

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