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TECHNICAL DATA SUMMARY

PERFORMA™ V103 Polymer

Characteristic	Test Method	Current Specification
Color, ASTM	ASTM D1500 Modified	0.5 max
Softening Point (°F)	ASTM D36 Modified	155.0 – 175.0
Softening Point (°C)	ASTM D36 Modified	68.3 - 79.4
Viscosity @ 210°F (98.9°C)	ASTM D3236 Modified	250.0 - 440.0
Penetration @ 77°F (25°C)	ASTM D1321 Modified	3.0 - 7.0
Flash (COC), °F	ASTM D92 Modified	450.0 min
Flash (COC), °C	ASTM D92 Modified	23 <mark>2.2 min</mark>
Color, Gardner	ASTM D1544 Modified	Record Only

These specifications may be superseded as per our specification review and revision procedure.

Because it has become common for purchasers of our products to file patents for specific end uses of our products, NuCera Solutions advises its customers to research their particular end use for possible intellectual property issues with respect to third party patents.

Effective Date: 10/20/2020

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