

Reference Formula

## Hair Softener

EP-HC-C-0031A\_V1

## **FORMULA**

| Phase | Ingredients  | <b>.</b>   |              |
|-------|--|--|--------------|
|       | (Trade Name)   | (INCI Name)  | % By Weight  |
| А     | D.I Water  | D.I Water  | 36.40%       |
|       | D-Panthenol (Vitamin B5) (DSM)                       | Panthenol  | 0.50%        |
|       | CELLOSIZE™ Polymer<br>PCG-10(Dow Corning) (2% soln') | Hydroxyethylcellulose  | 15.00%       |
|       | LS Diol (Leasun)                                     | Methyl Propanediol   | <b>2.00%</b> |
|       | BTAC (30%)   | Behentrimonium Chloride  | 3.00%        |
|       | ESAFLOR EC3 (1% soln')<br>(Lamberti)                 | Guar Hydroxypropyltrimonium Chloride                                 | 20.00%       |
| В     | Olivem 1000  | Cetearyl Olivate & Sorbitan Olivate                                  | 2.00%        |
|       | Oliwax   | Hydrogenated Olive Oil & Olive Fruit Oil & Olive Oil Unsaponifiables | 1.00%        |
|       | FATTY ALCOHOL 1618-01 (Erca<br>Wilmar)               | Cetyl Stearyl Alcohol  | 1.00%        |
|       | ERCAREL AB (Erca Wilmar)                             | C12-C15 Alkyl Benzoate   | 15.00%       |
|       | Jojoba Oil Refined (ECO)                             | Simmondsia Chinensis (Jojoba) Seed Oil                               | 3.00%        |
|       | dl-α-Tocopheryl Acetate (DSM)                        | Tocopheryl Acetate   | 0.50%        |
| С     | Glydant Plus Liquid                                  | DMDM Hydantoin (and) lodopropynyl<br>Butylcarbamate                  | 0.30%        |
| D     | Orange Honey (Lothar Streeck)                        | Perfume  | 0.30%        |

## PROCEDURE

- 1. Prepare Phase A and Phase B separately and heat to 70-75°C till all the ingredients melt.
- 2. Add Phase B to A under homogenizing for a couple of minutes. Then cool down under stirring.
- 3. Prepare Phase C separately.
- 4. Add Phase C to Phase A+B under stirring.
- 5. Add Phase D, with the temperature below to 40°C.

## **SPECIFICATION**

| APPEARANCE | : White Lotion              |                                   |
|------------|-----------------------------|-----------------------------------|
| Viscosity  | : approx. 40,750 ± 1,000 CP | (RVDV-E,T-C, 12 rpm, 3 min, 25°C) |
| рН         | : approx. 3.5 ± 0.5         | (25°C)                            |

Recommendations contained, herein this Reference Formula, are advisory only.

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